



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002526

D206-581-015
Job Sheet 175360



Part No: D206-581-015

Job Qty: 5 ea

Part Name: Step Handle, fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D lpp Rev:A New Issue 10-07-16 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	5 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-2			DAS APR 16 2018
110	Packaging	5 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1-2			DAS APR 26 2018
120	QC	5 pcs	4/27/18	4/27/18	0.00	0.00	QC4			58
125	DC	5 pcs	4/27/18	4/27/18	0.00	0.00	DC			9-89
130	Packaging	5 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1			DAS 58
140	QC21-FG	5 Ea	4/27/18	4/27/18	0.00	0.00	QC21			9-89

Part Op 125 - Photocopy bluefile & type labels per PPPD206-581-015 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-581-015

APR 27 2018 1018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-005-3-8	Insert	10 Ea (2 ea)	90-Start up Operation	5041123
D4103-1	Step / Handle	5 Ea (1 ea)	90-Start up Operation	5062237
MS27039-4-11	Screw	10 Ea (2 ea)	90-Start up Operation	5041160
NAS1149D0416J	Washer	10 Ea (2 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	10 Ea (2 ea)	90-Start up Operation	5045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-005-3-8	10	109	0
	D4103-1	5	1	0
	MS27039-4-11	10	172	0
	NAS1149D0416J	10	3,179	0
	NAS1149D0463J	10	5,744	0

Part Specifications

Specifications could not be found.



Container No: S061551



Part: D206-581-015

Job No: 175360

Serial No/Batch: S061551

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/17/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002526	S061186	80-005-3-8	Insert	s041123	ST585	10
002526	S061169	MS27039-4-11	Screw	s041160	ST279	10
002526	S061152	NAS1149D0416J	Washer	FM131511	ST264	10
002526	S061147	NAS1149D0463J	Washer	S045845	ST263	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 10:20 AM dart.quirion.sonia

5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
	1						D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)

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PAGE 1 OF 1

Part Number: D206-581-015

Description: STEP HANDLE INSTALLATION

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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